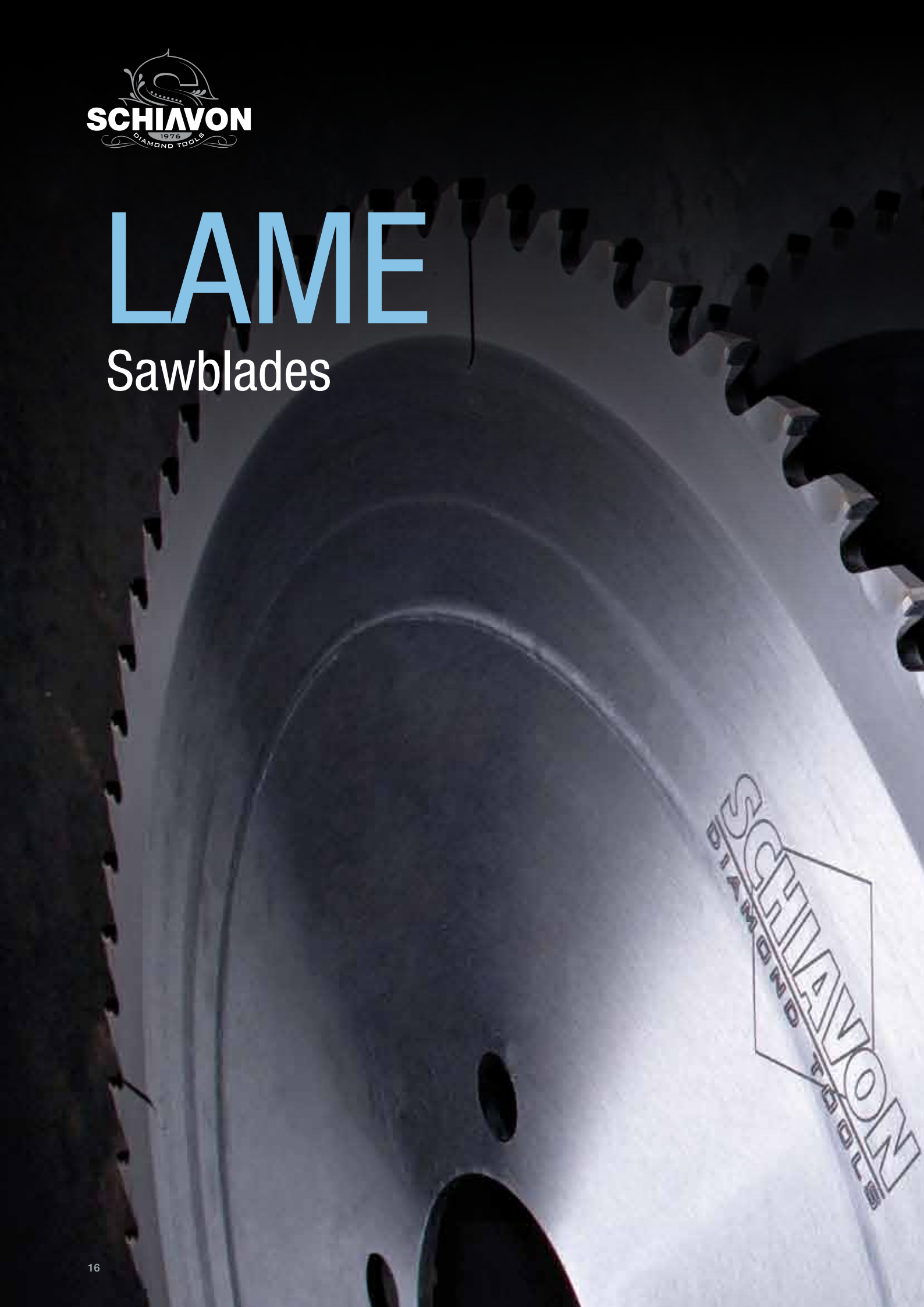
SCHIAVON
1976
DIAMOND TOOLS

LAME

Sawblades



1

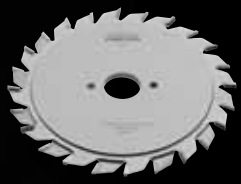
Page

LAME CIRCOLARI 20
Circular Sawblades

LAME INCISORI PIANI 26
Scorers

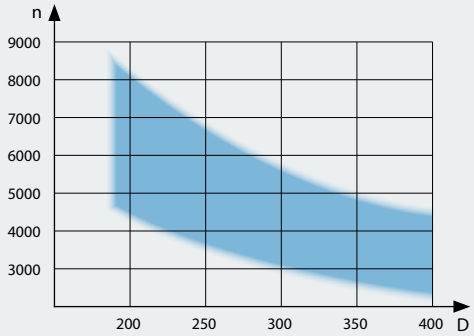
LAME INCISORI CONICI 28
Conical Scorers

LAME INCISORI REGISTRABILI 30
Adjustable Scorers



LAME INCISORI PER SQUADRATRICE DOPPIA 32
Scorers for Double End Tenoner

1 LAME Sawblades



F_z Compositi / Composites 0,1-0,15 mm

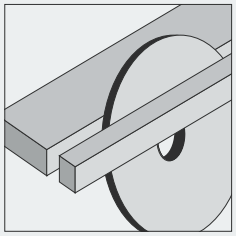
Materie Plastiche / Plastic Materials 0,05 mm

PRESTAZIONI:
- ●●● OTTIMA
- ●● BUONA
- ● ACCETTABILE

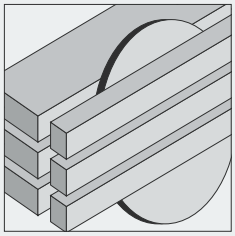
PERFORMANCE:
- ●●● BEST
- ●● GOOD
- ● ACCEPTABLE

		LAME CIRCOLARI / CIRCULAR SAWBLADES			LAME INCISORI PIANE / SCORING SAWS			LAME INCISORI CONICHE / CONICAL SCORING SAWS		LAME INCISORI REGISTRABILI / ADJUSTABLE SCORING SAWS	LAME INCISORI PER SQUADRATRICE / SCOREING SAWS FOR DOUBLE END TENONER
		Fz/Tr	Tr	Wz	Fz/Tr	Tr	Wz	Kon	Kon/Wz	Fz	Is
LEGNO MASSICCIO	HARDWOOD	●	●	●●	●	●	●●	●●	●●●	●●●	●●
LAMELLARE	GLUED LAMINATED TIMBER	●●	●	●●●	●●	●	●●●	●●	●●●	●●●	●●
TRUCIOLARE	CHIPBOARD	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
TRUCIOLARE PLACCATO	FACED CHIPBOARD	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
TRUCIOLARE MELAMINICO	MELAMINE FACED CHIPBOARD	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
TRUCIOLARE RIVESTITO CARTA	PAPER-COVERED CHIPBOARD	●●	●●	●●●	●●	●●	●●●	●●	●●●	●●●	●●●
MDF GREZZO	RAW MDF	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
MDF PLACCATO	FACED MDF	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
MDF MELAMINICO	MELAMINE FACED MDF	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
MDF RIVESTITO CARTA	PAPER-FACED MDF	●●	●●	●●●	●●	●●	●●●	●●	●●●	●●●	●●●
MULTIPLEX	MultiPlex BOARD	●●	●	●●●	●●	●	●●●	●●	●●●	●●●	●●●
HPL, CPL, Trespa	HPL, CPL, Trespa	●●●	●	●●	●●●	●	●●	●	●●●	●●	●●
OSB	OSB	●●●	●●	●●	●●●	●●	●●	●●	●●●	●●●	●●●
POLIURETANO RIGIDO	HARD POLYURETHANE	●	●	●●	●	●	●●	●	●●●	●●	●●
PLASTOMERO	SOFT POLYURETHANE	●	●	●●	●	●	●●	●	●●●	●●	●●
P. BASE DI FIBRA DI VETRO	FIBERGLASS BOARD	●●●	●●	●●	●●●	●●	●●	●	●●●	●●	●●
CORIAN, VARICOR	CORIAN, VARICOR	●	●	●●	●	●	●●	●	●●●	●●	●●
PANNELLO CARTONGESSO	PLASTERBOARD	●●	●●●	●●	●●	●●●	●●	●●	●●●	●●	●●

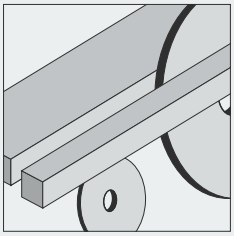
LAVORAZIONE
Application



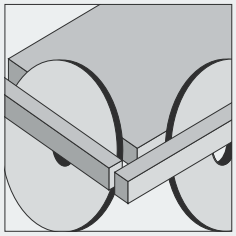
Sezionare pannello singolo
Single panel cut



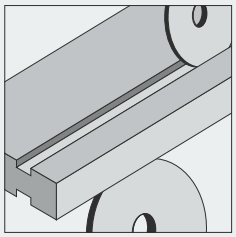
Sezionare a pacco
Stack of panels cut



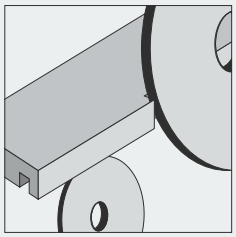
Taglio con lama e incisore
Scoring unit and sawblade cut



Taglio universale
Universal cut



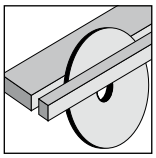
Incidere sopra sotto
Top and bottom scoring

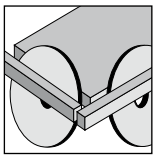


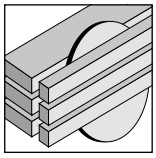
Pre-incisione
Pre-scoring

LAME CIRCOLARI

Circular Sawblades

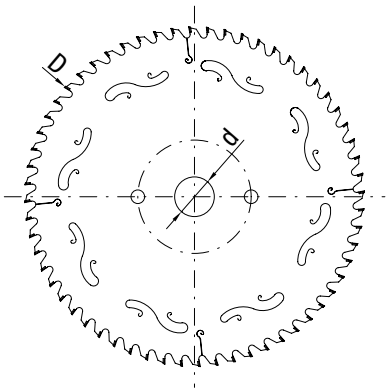


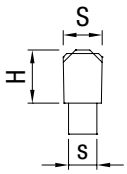


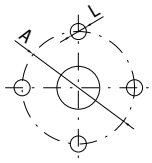


Impiegate nella sezionatura di pannelli in truciolare, MDF, rivestiti e non, laminati plastici, multistrati. Utilizzabili su macchine sezionatrici orizzontali o verticali con l'impiego di incisore per pretaglio. La differenti affilature permettono una buona finitura su tutti i materiale a fibra legnosa e non. Altre affilature disponibili su richiesta.
Corpo con asole di silenziatura.
Geometria di taglio positiva.
I fori di trascinamento permettono l'utilizzo sulle più comuni macchine in commercio.
Taglio pannello singolo o a pacco.
Riserva affilatura:
Altezza 4 mm 1,5 mm
Altezza 6 mm 3,5 mm
Affilatura standard FZ/TR

Used to cut chipboard, MDF, HDF and plywood panels with or without veneer, melamine, paper or plastic coatings. Suitable for vertical or horizontal panel saws with scorer. Various tooth shapes available to achieve excellent finish both on wooden or non wooden based materials. Special or custom engineered tooth shapes can be provided on request.
Noise reducing slots.
Positive tooth rake angle.
Pinholes suitable for most common machines in the market.
Single or multiple panel cut.
Available PCD for re-sharpening:
H 4 mm 1,5 mm
H 6 mm 3,5 mm
Standard sharpening FZ/TR



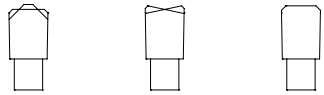




NLA
N = numero fori — number of pin holes
L = Ø foro — pin holes diameter
A = interasse — C/C

CODE H4	CODE H6	D	S	s	d	NLA	Z
01040088	**01060088**	240	3,2	2,2	30	2/7/42 + 2/10/60	48
01040090	**01060090**	240	3,2	2,2	30	2/7/42 + 2/10/60	60
01040331	**01060331**	250	3,2	2,2	30	2/7/42 + 2/10/60	48
01040096	**01060096**	250	3,2	2,2	30	2/7/42 + 2/10/60	60
01040098	**01060098**	250	3,2	2,2	30	2/7/42 + 2/10/60	80
01040100	**01060100**	280	3,2	2,2	30	2/7/42 + 2/10/60	60
01040104	**01060104**	300	3,2	2,2	30	2/7/42 + 2/10/60	48
01040110	**01060110**	300	3,2	2,2	30	2/7/42 + 2/10/60	60
01040117	**01060117**	300	3,2	2,2	30	2/7/42 + 2/10/60	72
01040134	**01060134**	300	3,2	2,2	30	2/7/42 + 2/10/60	96
01040105	**01060105**	300	4,4	3,2	30	2/7/42 + 2/10/60	48
01040111	**01060111**	300	4,4	3,2	30	2/7/42 + 2/10/60	60
01040118	**01060118**	300	4,4	3,2	30	2/7/42 + 2/10/60	72
01040135	**01060135**	300	4,4	3,2	30	2/7/42 + 2/10/60	96
01040112	**01060112**	300	4,4	3,2	65	2/9/100 + 2/9/110	60
01040123	**01060123**	300	4,4	3,2	65	2/9/100 + 2/9/110	72
01040114	**01060114**	300	4,4	3,2	75	4/15/105	60
01040125	**01060125**	300	4,4	3,2	75	4/15/105	72
01040137	**01060137**	300	4,4	3,2	75	4/15/105	96
01040109	**01060109**	300	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	48
01040116	**01060116**	300	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	60
01040131	**01060131**	300	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040133	**01060133**	300	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	84
01040138	**01060138**	303	3,2	2,2	30	2/7/42 + 2/10/60	60
01040139	**01060139**	303	3,2	2,2	30	2/7/42 + 2/10/60	72
01040140	**01060140**	305	3,2	2,2	30	2/7/42 + 2/10/60	60
01040142	**01060142**	305	3,2	2,2	30	2/7/42 + 2/10/60	72
01040141	**01060141**	305	4,4	3,2	30	2/7/42 + 2/10/60	60
01040143	**01060143**	320	4,4	3,2	30	2/7/42 + 2/10/60	60
01040147	**01060147**	320	4,4	3,2	30	2/7/42 + 2/10/60	72
01040144	**01060144**	320	4,4	3,2	50	4/12,5/80	60
01040148	**01060148**	320	4,4	3,2	50	4/12,5/80	72
01040151	**01060151**	320	4,4	3,2	50	4/12,5/80	84
01040145	**01060145**	320	4,4	3,2	65	2/9/100 + 2/9/110	60
01040149	**01060149**	320	4,4	3,2	65	2/9/100 + 2/9/110	72
01040146	**01060146**	320	4,4	3,2	75	3/13/95 + 3/7/100	60
01040150	**01060150**	320	4,4	3,2	75	3/13/95 + 3/7/100	72
01040333	**01060333**	350	3,5	2,5	30	2/7/42 + 2/10/60	54
01040334	**01060334**	350	3,5	2,5	30	2/7/42 + 2/10/60	72
01040335	**01060335**	350	3,5	2,5	30	2/7/42 + 2/10/60	84
01040159	**01060159**	350	4,4	3,2	30	2/7/42 + 2/10/60	54
01040161	**01060161**	350	4,4	3,2	30	2/7/42 + 2/10/60	60
01040169	**01060169**	350	4,4	3,2	30	2/7/42 + 2/10/60	72
01040180	**01060180**	350	4,4	3,2	30	2/7/42 + 2/10/60	84
01040163	**01060163**	350	4,4	3,2	50	4/12,5/80	60
01040171	**01060171**	350	4,4	3,2	50	4/12,5/80	72

FZ/TR **WZ** **TR**

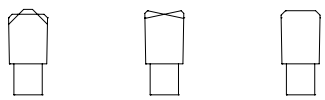


LAME CIRCOLARI

Circular Sawblades

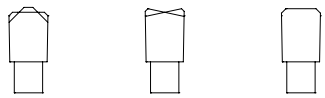
CODE H4	CODE H6	D	S	s	d	NLA	Z
01040181	**01060181**	350	4,4	3,2	50	4/12,5/80	84
01040172	**01060172**	350	4,4	3,2	60	2/11/85 + 2/14/100	72
01040157	**01060157**	350	4,4	3,2	75	4/15/105	48
01040164	**01060164**	350	4,4	3,2	75	4/15/105	60
01040173	**01060173**	350	4,4	3,2	75	4/15/105	72
01040158	**01060158**	350	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	48
01040160	**01060160**	350	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	54
01040165	**01060165**	350	4,4	3,2	80	2/17/110 + 2/9/110 + 2/7/110	60
01040166	**01060166**	350	4,4	3,2	80	4/19/120 + 2/9/130	60
01040167	**01060167**	350	4,4	3,2	80	2/14/110 + 4/9/100	60
01040168	**01060168**	350	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	60
01040175	**01060175**	350	4,4	3,2	80	2/17/110 + 2/9/110 + 2/7/110	72
01040176	**01060176**	350	4,4	3,2	80	4/19/120 + 2/9/130	72
01040177	**01060177**	350	4,4	3,2	80	2/14/110 + 4/9/100	72
01040179	**01060179**	350	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040182	**01060182**	350	4,4	3,2	80	2/14/110 + 4/9/100	84
01040183	**01060183**	350	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	84
01040186	**01060186**	355	4,4	3,2	30	2/7/42 + 2/10/60	72
01040184	**01060184**	355	4,4	3,2	75	4/15/105	60
01040332	**01060332**	355	4,4	3,2	75	3/13/95 + 3/7/100	60
01040187	**01060187**	355	4,4	3,2	75	3/13/95 + 3/7/100	72
01040188	**01060188**	355	4,4	3,2	75	4/15/105	72
01040192	**01060192**	355	4,4	3,2	75	3/13/95 + 3/7/100	84
01040185	**01060185**	355	4,4	3,2	80	2/14/110 + 4/9/100	60
01040189	**01060189**	355	4,4	3,2	80	2/17/110 + 2/9/110 + 2/7/110	72
01040190	**01060190**	355	4,4	3,2	80	4/19/120 + 2/9/130	72
01040191	**01060191**	355	4,4	3,2	80	2/14/110 + 4/9/100	72
01040193	**01060193**	370	4,4	3,2	30	2/7/42 + 2/10/60	72
01040195	**01060195**	380	4,4	3,2	30	2/7/42 + 2/10/60	60
01040203	**01060203**	380	4,4	3,2	30	2/7/42 + 2/10/60	72
01040196	**01060196**	380	4,4	3,2	50	4/12,5/80	60
01040204	**01060204**	380	4,4	3,2	50	4/12,5/80	72
01040211	**01060211**	380	4,4	3,2	50	4/12,5/80	84
01040194	**01060194**	380	4,4	3,2	75	4/15/105	48
01040198	**01060198**	380	4,4	3,2	75	4/15/105	60
01040206	**01060206**	380	4,4	3,2	75	4/15/105	72
01040201	**01060201**	380	4,4	3,2	80	2/14/110 + 4/9/100	60
01040202	**01060202**	380	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	60
01040209	**01060209**	380	4,4	3,2	80	2/14/110 + 4/9/100	72
01040210	**01060210**	380	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040214	**01060214**	380	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	84
01040200	**01060200**	380	4,6	3,2	80	2/14/110 + 4/9/100	60
01040208	**01060208**	380	4,6	3,2	80	2/14/110 + 4/9/100	72
01040213	**01060213**	380	4,6	3,2	80	2/14/110 + 4/9/100	84
01040197	**01060197**	380	4,8	3,5	60	2/11/85 + 2/14/100	60
01040205	**01060205**	380	4,8	3,5	60	2/11/85 + 2/14/100	72

FZ/TR **WZ** **TR**



CODE H4	CODE H6	D	S	s	d	NLA	Z
01040212	**01060212**	380	4,8	3,5	60	2/11/85 + 2/14/100	84
01040219	**01060219**	400	4,4	3,2	30	2/7/42 + 2/10/60	60
01040227	**01060227**	400	4,4	3,2	30	2/7/42 + 2/10/60	72
01040229	**01060229**	400	4,4	3,2	30		72
01040215	**01060215**	400	4,4	3,2	60	2/11/85 + 2/14/100	48
01040220	**01060220**	400	4,4	3,2	60	2/11/85 + 2/14/100	60
01040221	**01060221**	400	4,4	3,2	60	2/11/115 + 2/19/120 + 2/11/148	60
01040230	**01060230**	400	4,4	3,2	60	2/11/85 + 2/14/100	72
01040231	**01060231**	400	4,4	3,2	60	2/11/115 + 2/19/120 + 2/11/148	72
01040216	**01060216**	400	4,4	3,2	75	4/15/105	48
01040222	**01060222**	400	4,4	3,2	75	4/15/105	60
01040233	**01060233**	400	4,4	3,2	75	4/15/105	72
01040237	**01060237**	400	4,4	3,2	75	4/15/105	84
01040217	**01060217**	400	4,4	3,2	80	2/14/110 + 4/9/100	48
01040218	**01060218**	400	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	48
01040223	**01060223**	400	4,4	3,2	80	4/19/120 + 2/9/130	60
01040225	**01060225**	400	4,4	3,2	80	2/14/110 + 4/9/100	60
01040226	**01060226**	400	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	60
01040236	**01060236**	400	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040238	**01060238**	400	4,4	3,2	80	4/19/120 + 2/9/130	84
01040239	**01060239**	400	4,4	3,2	80	2/14/110 + 4/9/100	84
01040240	**01060240**	400	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	84
01040224	**01060224**	400	4,6	3,2	80	2/14/110 + 4/9/100	60
01040232	**01060232**	400	4,8	3,5	60	2/11/115 + 2/19/120 + 2/11/148	72
01040244	**01060244**	420	4,4	3,2	80	2/14/110 + 4/9/100	72
01040246	**01060246**	420	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040249	**01060249**	420	4,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	84
01040241	**01060241**	420	4,6	3,2	80	2/14/110 + 4/9/100	60
01040245	**01060245**	420	4,6	3,2	80	2/14/110 + 4/9/100	72
01040248	**01060248**	420	4,6	3,2	80	2/14/110 + 4/9/100	84
01040242	**01060242**	420	4,8	3,5	60	2/11/85 + 2/14/100	72
01040243	**01060243**	420	4,8	3,5	60	2/10/80 + 2/14/125	72
01040247	**01060247**	420	4,8	3,5	60	2/11/85 + 2/14/100	84
01040250	**01060250**	430	4,4	3,2	60	2/11/85 + 2/14/100	60
01040253	**01060253**	430	4,4	3,2	60	2/11/85 + 2/14/100	72
01040251	**01060251**	430	4,4	3,2	75	4/15/105	60
01040254	**01060254**	430	4,4	3,2	75	4/15/105	72
01040256	**01060256**	430	4,4	3,2	75	4/15/105	84
01040258	**01060258**	430	4,4	3,2	75	4/15/105	96
01040252	**01060252**	430	4,4	3,2	80	4/19/120 + 2/9/130	60
01040255	**01060255**	430	4,4	3,2	80	4/19/120 + 2/9/130	72
01040257	**01060257**	430	4,4	3,2	80	4/19/120 + 2/9/130	84
01040262	**01060262**	450	4,4	3,2	30	2/7/42 + 2/10/60	72
01040269	**01060269**	450	4,4	3,2	80	2/14/110 + 4/9/100	72
01040268	**01060268**	450	4,6	3,2	80	2/14/110 + 4/9/100	72
01040259	**01060259**	450	4,8	3,5	30	2/7/42 + 2/10/60	60

FZ/TR **WZ** **TR**

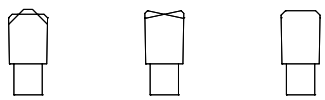


LAME CIRCOLARI

Circular Sawblades

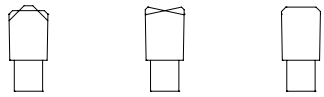
CODE H4	CODE H6	D	S	s	d	NLA	Z
01040264	**01060264**	450	4,8	3,5	30	2/7/42 + 2/10/60	72
01040260	**01060260**	450	4,8	3,5	60	2/10/80 + 2/14/125	60
01040265	**01060265**	450	4,8	3,5	60	2/11/85 + 2/14/100	72
01040266	**01060266**	450	4,8	3,5	60	2/10/80 + 2/14/125	72
01040261	**01060261**	450	4,8	3,5	80	4/19/120 + 2/9/130	60
01040267	**01060267**	450	4,8	3,5	80	4/19/120 + 2/9/130	72
01040270	**01060270**	450	4,8	3,5	80	4/19/120 + 2/9/130	84
01040271	**01060271**	460	4,8	3,5	30	2/7/42 + 2/10/60	60
01040272	**01060272**	460	4,8	3,5	30	2/7/42 + 2/10/60	72
01040273	**01060273**	470	4,8	3,5	75	4/15/105	60
01040274	**01060274**	470	4,8	3,5	75	4/15/105	72
01040275	**01060275**	470	4,8	3,5	75	4/15/105	96
01040276	**01060276**	480	4,8	3,5	30	2/7/42 + 2/10/60	60
01040278	**01060278**	480	4,8	3,5	30	2/7/42 + 2/10/60	72
01040277	**01060277**	480	4,8	3,5	80	4/19/120 + 2/9/130	60
01040279	**01060279**	480	4,8	3,5	80	4/19/120 + 2/9/130	72
01040280	**01060280**	480	4,8	3,5	80	4/19/120 + 2/9/130	84
01040281	**01060281**	500	4,8	3,5	30	2/7/42 + 2/10/60	60
01040282	**01060282**	500	4,8	3,5	60	2/11/85 + 2/14/100	60
01040283	**01060283**	500	4,8	3,5	60	2/11/115 + 2/19/120 + 2/11/148	60
01040285	**01060285**	500	4,8	3,5	60	2/11/85 + 2/14/100	72
01040286	**01060286**	500	4,8	3,5	60	2/11/115 + 2/19/120 + 2/11/148	72
01040284	**01060284**	500	4,8	3,5	80	2/14/110 + 4/9/100	60
01040287	**01060287**	500	4,8	3,5	80	2/14/110 + 4/9/100	72
01040288	**01060288**	505	4,8	3,5	80	4/19/120 + 2/9/130	72
01040289	**01060289**	520	4,8	3,5	60	2/11/115 + 2/19/120 + 2/11/148	60
01040291	**01060291**	530	5,0	3,5	60	2/11/85 + 2/14/100	60
01040292	**01060292**	530	5,0	3,5	60	2/11/85 + 2/14/100	72
01040290	**01060290**	530	5,5	4	30	2/7/42 + 2/10/60	60
01040297	**01060297**	550	5	3,5	80	2/14/110 + 4/9/100	60
01040298	**01060298**	550	5	3,5	100		72
01040294	**01060294**	550	5,2	3,5	100		60
01040293	**01060293**	550	5,5	4	40	2/11/140 + 2/13/122	48
01040296	**01060296**	550	5,5	4	40	2/11/140 + 2/13/122	60
01040299	**01060299**	550	5,5	4	40	2/11/140 + 2/13/122	72
01040295	**01060295**	550	5,5	4	100		60
01040301	**01060301**	565	5	3,5	100		72
01040300	**01060300**	565	5,5	4	100		60
01040302	**01060302**	565	5,5	4	100		72
01040303	**01060303**	570	5,5	4	60	2/11/115 + 2/19/120 + 2/11/148	60
01040304	**01060304**	570	5,5	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040305	**01060305**	570	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040307	**01060307**	580	5	3,5	80	2/14/110 + 4/9/100	60
01040306	**01060306**	580	5,5	4	40	2/11/140 + 2/13/122	60
01040308	**01060308**	580	5,5	4	40	2/11/140 + 2/13/122	72
01040310	**01060310**	600	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	60

FZ/TR **WZ** **TR**



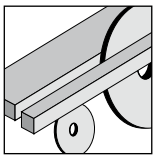
CODE H4	CODE H6	D	S	s	d	NLA	Z
01040312	**01060312**	600	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040309	**01060309**	600	5,8	4	100		60
01040311	**01060311**	600	5,8	4	100		72
01040313	**01060313**	620	6,2	4	40	2/11/140 + 2/13/122	60
01040314	**01060314**	620	6,2	4	40	2/11/140 + 2/13/122	72
01040315	**01060315**	650	5,8	4	40	2/11/140 + 2/13/122	48
01040316	**01060316**	650	5,8	4	40	2/11/140 + 2/13/122	60
01040317	**01060317**	650	5,8	4	40	2/11/140 + 2/13/122	72
01040318	**01060318**	670	5,8	4	40	2/11/140 + 2/13/122	48
01040320	**01060320**	670	5,8	4	40	2/11/140 + 2/13/122	60
01040321	**01060321**	670	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	60
01040322	**01060322**	670	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040319	**01060319**	670	6,2	4	40	2/11/140 + 2/13/122	60
01040323	**01060323**	680	5,8	4	40	2/11/140 + 2/13/122	60
01040324	**01060324**	700	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	60
01040326	**01060326**	700	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040328	**01060328**	700	5,8	4	60	2/11/115 + 2/19/120 + 2/11/148	96
01040325	**01060325**	700	6	4	80	2/17/110 + 2/9/110 + 2/7/110	60
01040327	**01060327**	700	6	4	80	2/17/110 + 2/9/110 + 2/7/110	72
01040329	**01060329**	730	6,2	4	60	2/11/115 + 2/19/120 + 2/11/148	72
01040330	**01060330**	730	6,2	4	60	2/11/115 + 2/19/120 + 2/11/148	84

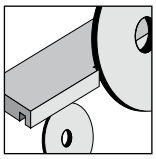
FZ/TR **WZ** **TR**



LAME INCISORI PIANI

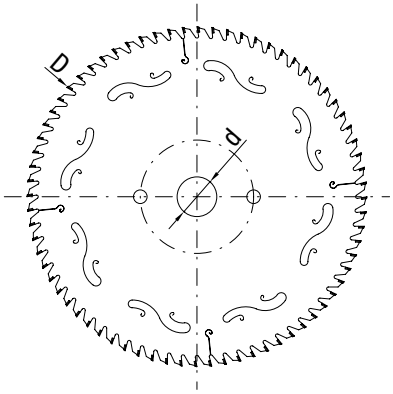
Scorers

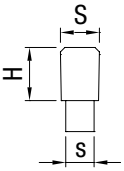


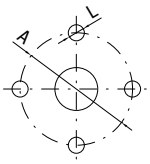


Impiegate nell'incisione a favore dell'avanzamento di pannelli in truciolare, MDF, rivestiti e non, laminati plastici, multistrati. Utilizzabili su macchine sezionatrici orizzontali o verticali. La differenti affilature permettono una buona finitura su tutti i materiale a fibra legnosa e non. Altre affilature disponibili su richiesta.
Corpo con asole di silenziatura
Geometria di taglio positiva
Da utilizzare a favore dell'avanzamento
Profondità di lavoro: 2/3 mm
I fori di trascinamento permettono l'utilizzo sulle più comuni macchine in commercio
Riserva affilatura:
Altezza 4 mm 1,5 mm
Altezza 6 mm 3,5 mm
Affilatura standard TR

Used to score "with flow feed" chipboard, MDF, HDF and plywood panels with or without veneer, melamine, paper or plastic coatings. Suitable for vertical or horizontal panel saws with scorer. Various tooth shapes available to achieve excellent finish both on wooden or non wooden based materials.
Special or custom engineered tooth shapes can be provided on request.
Noise reducing slots
Positive tooth rake angle
With flow feed use
Scoring depth: 2/3 mm
Pinholes suitable for most common machines in the market
Available PCD for re-sharpening
H 4 mm 1,5 mm
H 6 mm 3,5 mm
Standard sharpening TR





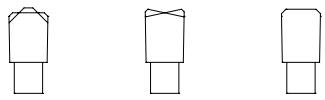


NLA
N = numero fori — number of pin holes
L = Ø foro — pin holes diameter
A = interasse — C/C

CODE H4	CODE H6	D	S	s	d	NLA	Z
01040003	**01060003**	80	3,35	2,2	20		18
01040004	**01060004**	100	3,35	2,2	22		18
01040027	**01060027**	160	4,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040032	**01060032**	180	3,35	2,2	20		36
01040035	**01060035**	180	4,55	3,2	20		36
01040041	**01060041**	180	4,55	3,2	30	2/7/42 + 2/10/60	36
01040044	**01060044**	180	4,55	3,2	50	4/12,5/80	36

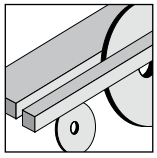
CODE H4	CODE H6	D	S	s	d	NLA	Z
01040046	**01060046**	180	4,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040056	**01060056**	200	4,55	3,2	20		36
01040072	**01060072**	200	4,6	3,2	80	2/14/110 + 4/9/100	36
01040075	**01060075**	200	4,95	3,5	45	3/11/70 + 3/15/75	60
01040074	**01060074**	200	5	3,5	45	3/11/70 + 3/15/75	48
01040076	**01060076**	200	5,95	4,5	45	3/11/70 + 3/15/75	60
01040080	**01060080**	215	4,55	3,2	50	3/15/80	48
01040083	**01060083**	220	3,35	2,2	30	2/7/42 + 2/10/60	48
01040085	**01060085**	220	4,9	3,5	45	3/11/70 + 3/15/75	48
01040084	**01060084**	220	5	3,5	45	3/11/70 + 3/15/75	48
01040086	**01060086**	220	6	4	45	3/11/70 + 3/15/75	48
01040087	**01060087**	220	6	4	45	3/11/70 + 3/15/75	64
01040089	**01060089**	240	4,55	3,2	45	3/11/70 + 3/15/75	48
01040091	**01060091**	250	4,55	3,2	30	2/7/42 + 2/10/60	48
01040097	**01060097**	250	4,55	3,2	45	3/11/70 + 3/15/75	60
01040093	**01060093**	250	4,55	3,2	50	4/12,5/80	48
01040094	**01060094**	250	4,55	3,2	60	2/11/115 + 2/19/120 + 2/11/148	48
01040095	**01060095**	250	5	3,5	60	2/11/115 + 2/19/120 + 2/11/148	48
01040101	**01060101**	280	4,55	3,2	45	3/11/70 + 3/15/75	60
01040099	**01060099**	280	4,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	48
01040103	**01060103**	280	4,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	60
01040102	**01060102**	280	4,95	3,5	45	3/11/70 + 3/15/75	60
01040120	**01060120**	300	4,55	3,2	50	3/15/80	72
01040122	**01060122**	300	4,55	3,2	65	2/9/100 + 2/9/110	72
01040113	**01060113**	300	4,55	3,2	75	4/15/105	60
01040136	**01060136**	300	4,55	3,2	75	4/15/105	96
01040126	**01060126**	300	4,55	3,2	80	2/14/110 + 4/9/100	72
01040127	**01060127**	300	4,55	3,2	80	4/9/100 + 2/7/110 + 2/14/110	72
01040119	**01060119**	300	4,6	3,2	50	3/15/80	72
01040132	**01060132**	300	4,6	3,2	50	3/15/80	80
01040124	**01060124**	300	4,6	3,2	65	2/9/100 + 2/9/110	72
01040129	**01060129**	300	4,75	3,5	80	2/14/110 + 4/9/100	72
01040115	**01060115**	300	4,8	3,5	80	2/14/110 + 4/9/100	60
01040128	**01060128**	300	4,8	3,5	80	2/14/110 + 4/9/100	72
01040121	**01060121**	300	4,95	3,5	50	3/15/80	72
01040130	**01060130**	300	5,2	3,5	80	2/14/110 + 4/9/100	72
01040152	**01060152**	340	4,95	3,5	45	3/11/70 + 3/15/75	60
01040153	**01060153**	340	4,95	3,5	45	3/11/70 + 3/15/75	72
01040154	**01060154**	340	5	3,5	45	3/11/70 + 3/15/75	72
01040156	**01060156**	340	5,95	4,5	45	3/11/70 + 3/15/75	72
01040155	**01060155**	340	6	4	45	3/11/70 + 3/15/75	72
01040174	**01060174**	350	4,55	3,2	75	4/15/105	72
01040178	**01060178**	350	4,75	3,5	80	2/14/110 + 4/9/100	72
01040228	**01060228**	400	4,55	3,2	30	2/7/42 + 2/10/60	72
01040263	**01060263**	450	5	3,5	30	2/7/42 + 2/10/60	72

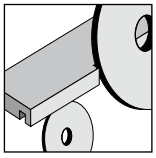
FZ/TR **WZ** **TR**



LAME INCISORI CONICI

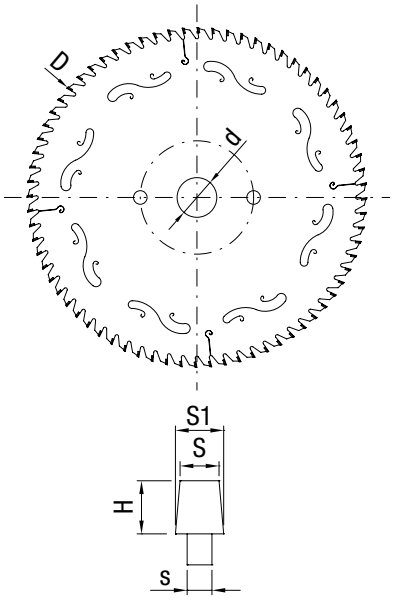
Conical Scorers

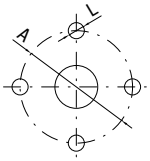




Impiegate nell'incisione a favore dell'avanzamento di pannelli in truciolare, MDF, rivestiti e non, laminati plastici, multistrati. Utilizzabili su macchine sezionatrici orizzontali o verticali. La forma conica ne permette un perfetto abbinamento alla lama principale. La differenti affilature permettono una buona finitura su tutti i materiale a fibra legnosa e non. Altre affilature disponibili su richiesta.
Corpo con asole di silenziatura
Geometria di taglio positiva
Profondità di lavoro: 1,5/2 mm
Da utilizzare a favore dell'avanzamento
I fori di trascinamento permettono l'utilizzo sulle più comuni macchine in commercio
Riserva affilatura:
Altezza 4 mm 1,5 mm
Altezza 6 mm 3,5 mm
Affilatura standard KON

Used to score "with flow feed" chipboard, MDF, HDF and plywood panels with or without veneer, melamine, paper or plastic coatings. Suitable for vertical or horizontal panel saws with scorer. Conical tooth shape grants perfect coupling to main sawblade. Various tooth sharpening available to achieve excellent finish both on wooden or non wooden based materials.
Special or custom engineered tooth shapes can be provided on request.
Noise reducing slots
Positive tooth rake angle
With flow feed use
Scoring depth: 1,5/2 mm
Pinholes suitable for most common machines in the market
Available PCD for re-sharpening
H 4 mm 1,5 mm
H 6 mm 3,5 mm
Standard sharpening KON





NLA
N = numero fori — number of pin holes
L = Ø foro — pin holes diameter
A = interasse — C/C

CODE H4	CODE H6	D	S	S1 H4	S1 H6	s	d	NLA	Z
01040005	**01060005**	100	3,2	3,9	4,2	2,2	22		18
01040006	**01060006**	100	3,2	3,9	4,2	2,2	22		24
01040007	**01060007**	110	3,2	3,9	4,2	2,2	30	2/7/42 + 2/10/60	24
01040008	**01060008**	110	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	24
01040009	**01060009**	120	3,2	3,9	4,2	2,2	30	2/7/42 + 2/10/60	24
01040344	**01060344**	120	3,5	4,2	4,5	2,5	20		24
01040010	**01060010**	120	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	24
01040011	**01060011**	125	3,2	3,9	4,2	2,2	20		24
01040013	**01060013**	125	3,2	3,9	4,2	2,2	30	2/7/42 + 2/10/60	24
01040345	**01060345**	125	3,5	4,2	4,5	2,5	20		24
01040012	**01060012**	125	4,4	5,1	5,4	3,2	20		24
01040014	**01060014**	125	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	24
01040015	**01060015**	125	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	24
01040016	**01060016**	127	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	24
01040017	**01060017**	140	3,2	3,9	4,2	2,2	16	2/6/33	24
01040018	**01060018**	140	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	24
01040346	**01060346**	150	3,5	4,2	4,5	2,5	20		24
01040347	**01060347**	150	3,5	4,2	4,5	2,5	20		36

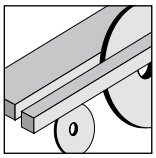
CODE H4	CODE H6	D	S	S1 H4	S1 H6	s	d	NLA	Z
01040019	**01060019**	150	4,4	5,1	5,4	3,2	20		24
01040022	**01060022**	150	4,4	5,1	5,4	3,2	20		36
01040023	**01060023**	150	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	36
01040020	**01060020**	150	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	24
01040021	**01060021**	150	5,8	6,5	6,8	4	55	3/6/84 + 3/6/88 + 3/7/66	24
01040025	**01060025**	160	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	24
01040026	**01060026**	160	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	36
01040024	**01060024**	160	4,4	5,1	5,4	3,2	55	3/6/84 + 3/6/88 + 3/7/66	24
01040028	**01060028**	160	4,4	5,1	5,4	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040342	**01060342**	160	4,6	5,3	5,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040031	**01060031**	180	3,2	3,9	4,2	2,2	16	2/6/33	36
01040038	**01060038**	180	3,2	3,9	4,2	2,2	30	2/7/42 + 2/10/60	36
01040030	**01060030**	180	4,4	5,1	5,4	3,2	20		24
01040034	**01060034**	180	4,4	5,1	5,4	3,2	20		36
01040040	**01060040**	180	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	36
01040043	**01060043**	180	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	36
01040045	**01060045**	180	4,4	5,1	5,4	3,2	50	4/12,5/80	36
01040047	**01060047**	180	4,4	5,1	5,4	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040033	**01060033**	180	4,8	5,5	5,8	3,2	20		36
01040039	**01060039**	180	4,8	5,5	5,8	3,2	30	2/7/42 + 2/10/60	36
01040042	**01060042**	180	4,8	5,5	5,8	3,2	45	3/11/70 + 3/15/75	36
01040036	**01060036**	180	5	5,7	6,0	3,5	20		36
01040049	**01060049**	180	5	5,7	6,0	3,5	55	3/6/84 + 3/6/88 + 3/7/66	36
01040048	**01060048**	180	5,2	5,9	6,2	3,5	55	3/6/84 + 3/6/88 + 3/7/66	36
01040050	**01060050**	180	5,5	6,2	6,5	4	55	3/6/84 + 3/6/88 + 3/7/66	36
01040037	**01060037**	180	6	6,7	7,0	4	20		36
01040061	**01060061**	200	3,2	3,9	4,2	2,2	30	2/7/42 + 2/10/60	36
01040051	**01060051**	200	4,4	5,1	5,4	3,2	20		24
01040054	**01060054**	200	4,4	5,1	5,4	3,2	20		36
01040062	**01060062**	200	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	36
01040064	**01060064**	200	4,4	5,1	5,4	3,2	45	3/11/70 + 3/15/75	36
01040068	**01060068**	200	4,4	5,1	5,4	3,2	50	3/15/80	36
01040052	**01060052**	200	4,4	5,1	5,4	3,2	65	2/9/100 + 2/9/110	24
01040070	**01060070**	200	4,4	5,1	5,4	3,2	65	2/9/100 + 2/9/110	36
01040053	**01060053**	200	4,4	5,1	5,4	3,2	80	2/14/110 + 4/9/100	24
01040073	**01060073**	200	4,4	5,1	5,4	3,2	80	4/9/100 + 2/7/110 + 2/14/110	36
01040069	**01060069**	200	4,6	5,3	5,6	3,2	55	3/6/84 + 3/6/88 + 3/7/66	36
01040343	**01060343**	200	4,6	5,3	5,6	3,2	80	2/14/110 + 4/9/100	36
01040055	**01060055**	200	4,8	5,5	5,8	3,2	20		36
01040063	**01060063**	200	4,8	5,5	5,8	3,2	30	2/7/42 + 2/10/60	36
01040065	**01060065**	200	4,8	5,5	5,8	3,2	45	3/11/70 + 3/15/75	36
01040071	**01060071**	200	4,8	5,5	5,8	3,2	65	2/9/100 + 2/9/110	36
01040057	**01060057**	200	5	5,7	6,0	3,5	20		36
01040059	**01060059**	200	5,5	6,2	6,5	4	20		36
01040060	**01060060**	200	5,8	6,5	6,8	4	20		36
01040066	**01060066**	200	5,8	6,5	6,8	4	45	3/11/70 + 3/15/75	36
01040058	**01060058**	200	6,2	6,9	7,2	4	20		36
01040067	**01060067**	200	6,2	6,9	7,2	4	45	3/11/70 + 3/15/75	36
01040077	**01060077**	215	4,4	5,1	5,4	3,2	50	3/15/80	24
01040079	**01060079**	215	4,4	5,1	5,4	3,2	50	3/15/80	36
01040078	**01060078**	215	4,8	5,5	5,8	3,2	50	3/15/80	36
01040082	**01060082**	220	5,5	6,2	6,5	4	20		36
01040081	**01060081**	220	6,2	6,9	7,2	4	20		36
01040092	**01060092**	250	4,4	5,1	5,4	3,2	50	3/15/80	48
01040341	**01060341**	300	4,4	5,1	5,4	3,2	30	2/7/42 + 2/10/60	60
01040106	**01060106**	300	4,4	5,1	5,4	3,2	50	3/15/80	48
01040108	**01060108**	300	4,4	5,1	5,4	3,2	65	2/9/100 + 2/9/110	48
01040337	**01060337**	300	4,4	5,1	5,4	3,2	65	2/9/100 + 2/9/110	72
01040107	**01060107**	300	4,8	5,5	5,8	3,2	50	3/15/80	48

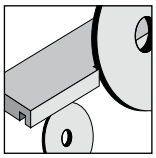
KON

KON/WZ

LAME INCISORI REGISTRABILI

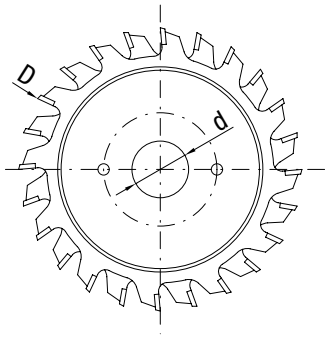
Adjustable Scorers

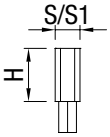


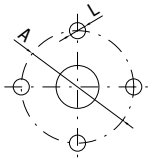


Impiegate nell'incisione a favore dell'avanzamento di pannelli in truciolare, MDF, rivestiti e non, laminati plastici, multistrati. Utilizzabili su macchine sezionatrici orizzontali o verticali. La registrazione decimale dello spessore permette un perfetto abbinamento alla lama principale. La differenti affilature permettono una buona finitura su tutti i materiale a fibra legnosa e non. Altre affilature disponibili su richiesta.
Corpo con asole di silenziatura
Geometria di taglio positiva
Profondità di lavoro: 2/3 mm
Da utilizzare a favore dell'avanzamento
I fori di trascinamento permettono l'utilizzo sulle più comuni macchine in commercio
Riserva affilatura:
Altezza 6 mm 3,5 mm

Used to score "with flow feed" chipboard, MDF, HDF and plywood panels with or without veneer, melamine, paper or plastic coatings . Suitable for vertical or horizontal panel saws with scorer. Thickness fine indexing grants perfect coupling to main sawblade. Various tooth sharpening available to achieve excellent finish both on wooden or non wooden based materials.
Special or custom engineered tooth shapes can be provided on request.
Noise reducing slots
Positive tooth rake angle
With flow feed use
Scoring depth: 2/3 mm
Pinholes suitable for most common machines in the market
Available PCD for re-sharpening
H 6 mm 3,5 mm







NLA

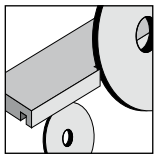
N = numero fori	number of pin holes
L = Ø foro	pin holes diameter
A = interasse	C/C

CODE	D	S	S1	d	NLA	Z
0203900	70	2,8	3,6	20		8+8
0203908	80	2,8	3,6	20		8+8
0203725	100	2,8	3,6	22		12+12
0203727	100	2,8	3,6	20		12+12
0203461	125	2,8	3,6	20		12+12
0203514	125	4	4,8	20		12+12
0203565	125	4	4,8	20	4/17/50+1	12+12
0203621	125	4	4,8	45		20+20
0203492	125	4,2	5	20		12+12
0203913	180	4	4,8	20		18+18
0203969	180	4,2	5	20		18+18
0203567	180	4,2	5	55	3/6/88	18+18
0203583	180	4,2	5	55	3/6/88	24+24
0203951	180	5	5,8	20		24+24
0203978	180	6	6,8	20		24+24
0203959	200	4	4,8	20		24+24
0203941	200	5,4	6,2	20		24+24
0203924	220	4	4,8	20		24+24
0203972	220	6	6,8	20		24+24
0203496	250	4,2	5	30		32+32
0203600	250	4,2	5	50		32+32
0203658	300	4,2	5	20		32+32
0203634	300	4,2	5	50	3/15/80	32+32
0203822	320	4,6	5,4	45		24+24

FZ

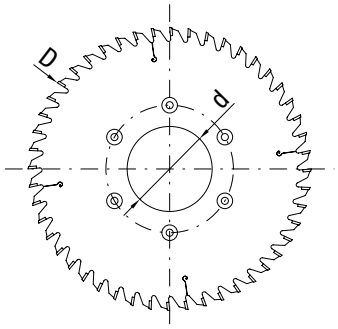
LAME INCISORI PER SQUADRATRICE DOPPIA

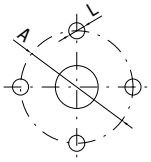
Scorers for Double end Tenoner



Impiegate nell'incisione a favore dell'avanzamento di pannelli in truciolare, MDF, rivestiti e non, laminati plastici, multistrati. Utilizzabili su macchine squadratrici con motore fisso o a salita temporizzata. L'affilatura monolaterale permette una buona finitura su tutti i materiali a fibra legnosa e non. Montabili su mozzi meccanici tradizionali, con fissaggio a viti o su mozzi ad innesto rapido. Altre affilature disponibili su richiesta.
Geometria di taglio positiva
Affilatura monolaterale con smusso
Da utilizzare a favore dell'avanzamento
Profondità di lavoro: 2/3 mm
Riserva affilatura:
Altezza 6 mm 3,5 mm

Used to score "with flow feed" chipboard, MDF, HDF and plywood panels with or without veneer, melamine, paper or plastic coatings. Suitable for double end tenoners with or without timed lift. Single sided sharpening delivers excellent finish both on wooden or non wooden based materials.
Fits mechanical, screw type or quick coupling sleeves. Special or custom engineered tooth sharpening can be provided on request.
Positive tooth rake angle
Single sided sharpening with bevel
With flow feed use
Scoring depth: 2/3 mm
Available PCD for re-sharpening
H 6 mm 3,5 mm

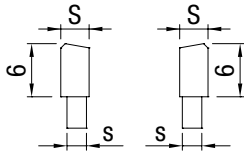




NLA

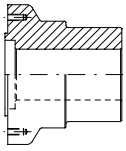
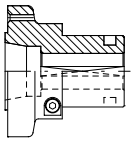
N = numero fori	number of pin holes
L = Ø foro	pin holes diameter
A = interasse	C/C

LH **RH**



CODE RH	CODE LH	D	S	s	d	NLA	Z
0204000	**0204001**	150	3,2	2,2	55		32
0204002	**0204003**	150	3,2	2,2	55		36
0204004	**0204005**	150	3,2	2,2	55		48
0204006	**0204007**	150	3,2	2,2	60		32
0204008	**0204009**	150	3,2	2,2	60		36
0204010	**0204011**	150	3,2	2,2	60		48
0204012	**0204013**	180	3,2	2,2	30		36
0204014	**0204015**	180	3,2	2,2	30		48
0204016	**0204017**	180	3,2	2,2	50	3/22/80	24
0204018	**0204019**	180	3,2	2,2	50	3/22/80	36
0204020	**0204021**	180	3,2	2,2	50	3/22/80	48
0204022	**0204023**	180	3,2	2,2	65	6/6,5/90	36
0204024	**0204025**	180	3,2	2,2	65	6/6,5/90	48
0204026	**0204027**	200	3,2	2,2	30		36
0204028	**0204029**	200	3,2	2,2	30		48
0204030	**0204031**	200	3,2	2,2	30		64
0204032	**0204033**	200	3,2	2,2	50	3/22/80	36
0204034	**0204035**	200	3,2	2,2	50	3/22/80	48
0204036	**0204037**	200	3,2	2,2	50	3/22/80	54
0204038	**0204039**	200	3,2	2,2	65	6/6,5/90	36
0204040	**0204041**	200	3,2	2,2	65	6/6,5/90	48
0204042	**0204043**	200	3,2	2,2	65	6/6,5/90	64

Mozzo meccanico · Mechanical sleeve (page 121)



Hydro-Grip EI (page 121)